

PRODUCT SPECIFICATION

TITLE: ZING RODS.

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- 1. SCOPE: This Specification covers Zinc Rods majorly used for metalizing.
- 2. GENERAL: Zinc Rods manufactured from virgin quality Zinc through casting process.
- 3. CHEMICAL COMPOSITION: Material Purity is as per BS EN 1179-2003 Z1

Element	% of Element
Zinc	99.995%(Min)
Lead	0.0030% (Max.)
Cadmium	0.0002% (Max.)
Iron	0.0020% (Max.)
Tin	0.0010% (Max.)
Copper	0.0010 %(Max.)
Bismuth	0.0005 %(Max.)
Antimony	0.0001%(Max)
Others	0.0030% (Max.)

4. SIZE: Zinc rods having size of 13.00mm x 500mm L with tolerance of +0.00mm and -0.2mm on diameter.

5. ACCEPTANCE CRITERIA:

- Zinc rods should be free from surface defects.
- Zinc rods should be bright shiny in appearance.
- 6. HANDLING AND STORAGE: Zinc rods can be stored in 250 kgs drum packing.
- 7. SHELF-LIFE: Zinc rods has infinite shelf life.

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Approved By Vice President (Ops.)

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